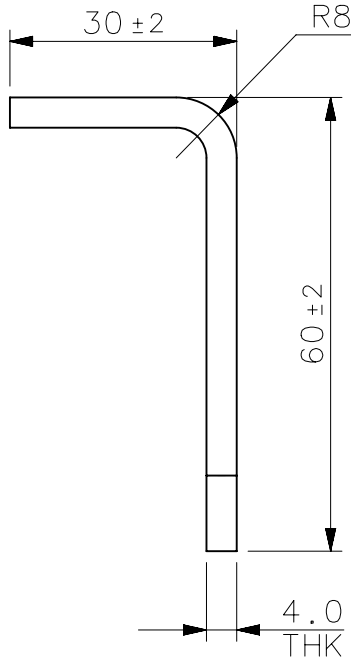
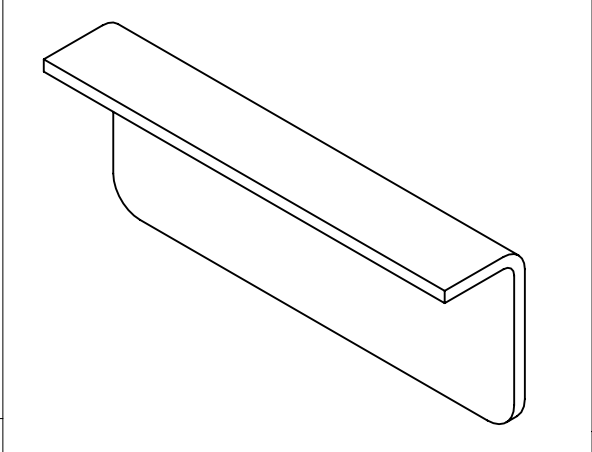




UNSPECIFIED TOLERANCES :		
1. FORMING TO FORMING		
< 500		±0.5
> 500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFFERENT PLANES		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLES SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCES		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



DEVELOPED SIZE 150X82.5

NOTE :-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS												▽:CRITICAL CHARACTERISTICS											
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.								MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.															
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989								E.R. / PROC.REQ.NO : 600000010288				PART NO. : 007530438D1											
DIMENSIONS								PART NAME : FILTER GUARD															
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	MATERIAL : HRCS-0, THK 4.0 IS-1079, PICKLED				HEAT TREATMENT : ---								
		UPTO	3	6	30	120	400	1000	2000	4000													
f FINE (X.XXX)			± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-													
m MEDIUM (X.XX)			± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2													
c COARSE (X.X)			± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4													
v VERY COARSE (X)			-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8													
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.				SCALE 1:1							
		OVER	-	10	50	120	400																
		UPTO	10	50	120	400	-																
f FINE (X.XXX)			± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'																
m MEDIUM (X.XX)																							
c COARSE (X.X)			± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'																
v VERY COARSE (X)			± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'																
COMPUTER GENERATED DRAWING								DO NOT CHANGE MANUALLY				ALL DIMENSIONS ARE IN mm.				CHECK DRG WITH LATEST CHANGE No.-----							
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A3																	

600000010288	AA		REDRAWN WITH 3D REF.	VHD	NVC	RAW	03/09/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE